



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2013-6

Job Sheet 180375



Part No: D2013-6

Job Qty: 4 ea

Part Name: Mirror Bracket RH, 204



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D2013 REV C IPP Rev:A New Issue 05-11-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-4		DAS 58 7/7/18
100	Small Fab	4 pcs	7/20/18	7/20/18	0.00	3.00	Small Fab-9		9-89
110	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		
120	Packaging	4 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
130	QC21-SA	4 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op 100 - 1-Punch as per template D2013-T5 and Dwg D2013 2-Flatten ends of D2013-6 tube as per Dwg D2013 using Descriptions: DT8545 3-Bend tube as per Dwg D2013 using Jig DT8201 Identify as D2013-6. 4-Debur as required

110 - QC5- Inspect part completeness to step on W/O

120 - LOCATION : WA001

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.9200 ft (1.73 ea)	90-Start up Operation	5092700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	7	112	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 11:31 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																														
Description Work Order		Disposition																																																																																
DART AEROSPACE Container No: S096062 Part: D2013-6 Job No: 180375 Serial No/Batch: S096062 Revision: C Inspector: Exp Date: Instructions: Various STC's Date: 07/25/18		Completed By																																																																																
		Lead hand / Supervisor Approval Verification																																																																																
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Date : <u>15-05-07</u>	Step #: <u>100</u>	QTY Effective : <u>4</u>		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		☒	
<u>angle was made on wrong side</u>		<u>Scrap destroy no replace</u>		Completed By Lead hand / Supervisor Approval Verification <u>AD 15-05-07</u> QC / QA Coordinator Approval <u>AD 15-05-07</u>	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☒ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					